



Better products in plastic®

BULK

24 SERIES



IPL's Tamper Evident 24 Series round pails

were designed to protect your product against unfortunate openings or shoplifting. Stable and easy-to-stack, 24 Series pails are guaranteed leak-proof even after repeated use. Its high density polyethylene (HDPE) construction makes it the ideal container for the toughest of applications.

FEATURES

- Tamper evident security system
- Skirt hugging handle for simple production and transport handling
- Perfect for retail and industrial markets
- Easy to open and use
- IML and Dry Offset decoration available
- High density polyethylene (HDPE) lids and containers
- Available with or without plastic handle

TYPICAL APPLICATIONS

- Prepared salads
- Specialty cheeses
- Dips and hummus
- Pool chemicals
- Joint compound and stucco
- Adhesives and glues
- Home & garden

www.ipl-plastics.com

Our pails are reusable and 100% recyclable because at IPL, we care about the environment.

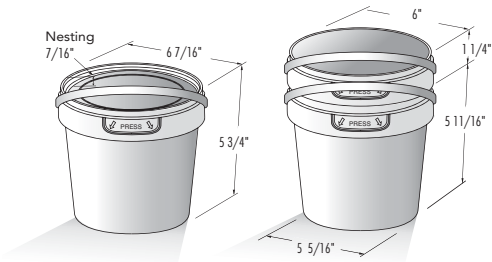


BULK

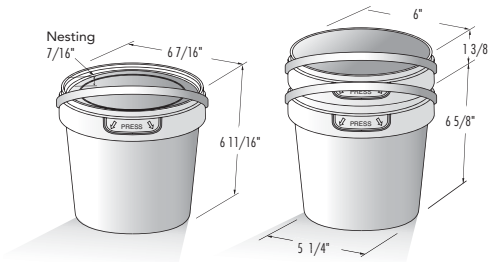
24 SERIES

TECHNICAL DRAWINGS

224 0.5 GAL. / 2.0 L

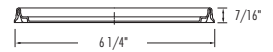


324 0.6 GAL. / 2.25 L



LID

63481



Dimensions are approximate.

MATERIAL

All pails and lids are made of recyclable high density polyethylene (HDPE).



TECHNICAL SPECIFICATIONS

PACKAGING

MODEL	PRODUCT CODE	CAPACITY UNDER LID		WALL THICKNESS		APPROX. WEIGHT		ITEMS PER BOX	BOXES PER PALLET	ITEMS PER PALLET	ITEMS PER 53' TRUCKLOAD* *
		L	U.S. GAL.	MM	IN.	G	OZ.				
PAILS											
224	61992	1.97	0.52	1.09	0.043	96	3.4	140	16	2 240	52 640
324	61994	2.23	0.59	1.01	0.040	104	3.67	120	16	1 920	46 080
LID											
	63481			1.01	0.040	29	1.02	600	20	12 000	

* Quantity of pails and lids per truckload are approximate. Actual quantity may vary.



ORDERING INFORMATION

PAILS

LIDS

61992 XXX XX XXX

PRODUCT CODE ←

COLOR ←

DECORATION CODE supplied by Customer Service at first order

OPTION

	W/o handle	W/ handle
224	02	08
324	02	08

000 Natural (Standard)
001 White (Standard)
099 Black
108 Yellow
165 Orange
185 Red
296 Blue
263 Beige

63481 XXX XX XXX

PRODUCT CODE ←

COLOR ←

DECORATION CODE supplied by Customer Service at first order

OPTION

	Standard
63481	05

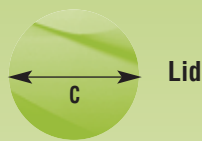
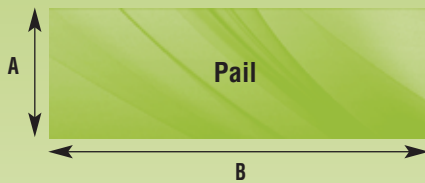
000 Natural (Standard)
001 White (Standard)
099 Black
108 Yellow
165 Orange
185 Red
296 Blue
263 Beige

Other colors available upon request; minimum quantities required.

DECORATION

DRY OFFSET: PAILS AND LID

- Up to 8 colors on pail
- Up to 6 colors on lid



MODEL	A		B	
	cm	in.	cm	in.
224	7.6	3	44.1	17.38
324	10.2	4	43.8	17.25

LID	C	
	cm	in.
63481	11.4	4.5

Note: Dimensions are approximate; exact die lines will be supplied when ordering.

OPENING AND CLOSING

TO OPEN: Break the tamper evident tab, then remove lid.

TO CLOSE: Align lid, then press and snap all around while releasing air by pressing the center of the lid to burp container. A pail closing roller or mobile plate device can be used. If using an automated closing device, use proper lid air removing system.

PALLETIZATION OF FILLED PAILS

To determine the number of pails you can stack according to the product packaged, divide the top loading resistance by the total weight of one filled pail. Round your answer down and add 1.

RÉSISTANCE MAXIMALE D'EMPILAGE

224	41 kg (90 lbs)
324	38 kg (83 lbs)

At 73°F (23°C) for 30 days.

Product temperature when filling pails and warehouse temperature will affect pail performance. IPL recommends performing necessary testing prior to full production.

STORING EMPTY PAILS AND LIDS

No double pallet stacking. Shelving is recommended.

RECOMMENDATIONS

- We recommend product usage between - 36°F (-38°C) and 140°F (60°C). Handling conditions vary from customer to customer; therefore, we recommend to validate your processes (filling, conveying, warehousing, etc.) with specific product testing
- For optimal stacking stability, we recommend:
 - staggering box patterns;
 - using double-faced pallets with boards close together top & bottom; and
 - releasing the air from the container when putting on the lid.
- Do not exceed pallets edges with pails
- Stretch wrapping machine tension should be adjusted to pail
- Use slip-sheet to improve pail stability if necessary

REQUIREMENTS

Some chemicals can affect the integrity of the container. Any product requiring a Material Safety Data Sheet (MSDS) has to be submitted and approved by IPL. If the buyer fails to adhere to this clause the related product guarantees will be void.

CERTIFICATIONS

Raw materials used are tested according to ASTM standards for polymers, approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Specifications can be modified without notice; please contact your IPL representative to ensure you have most recent information.

Saint-Damien
(injection)
ISO 9001:2008
ISO 14001:2004
ISO/TS 16949:2002
IMS



Edmundston
(injection)
ISO 9001:2008
HACCP-IMS



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