

InPack (24.6 L - 6.5 US gal)

PAIL # 63076

LID # 63453 (Hinge lid)

» TECHNICAL DATA

- Nominal Capacity:** • 24.6 L / 6.5 US gal.
Brimful Capacity: • 24.6 L / 6.5 US gal.
Wall thickness: • Pail: (0.085 in.)
 • Lid : (0.060 in.)
Material: • Pail: HDPE
 • Lid: PPC
Thermal range: • 0°C (32°F) to 82°C (180°F)
Standard color : • White or other colors upon request
Weight (approx.) without handle or gasket:
 • Pail: (1109 g) 39.12 oz
 • Lid : (197 g) 6.96 oz
Handle: • Plastic

» TOP LOADING RESISTANCE

90 kg (200 lbs) at 23°C / 73°F, 30 days. Product temperature when filling pails and warehouse temperature will affect pail performance. IPL recommends to make necessary testing prior to full production.

» CLOSING INSTRUCTION

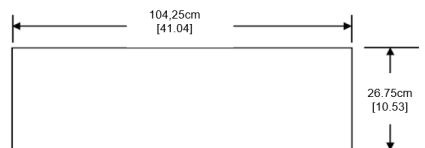
TO CLOSE: Align lid, then press and snap all around while releasing air by pressing the center of the lid to burp container. A pail closing roller or mobile plate device can be used. If using an automated closing device, use proper lid air removing system.

» WAREHOUSING OF EMPTY PAILS

Two pallets high in warehousing

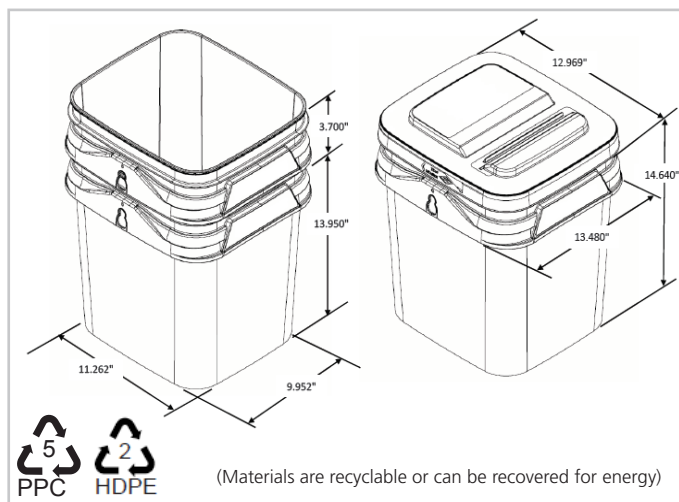
» PRINTING (IML)

IML:



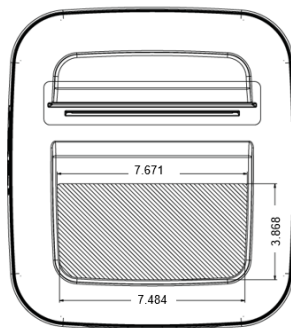
» RECOMMENDATION

- Do not exceed pallet edges with pails
- Staggered pattern is recommended for greater stability
- Double faced pallets with close together boards on both sides are recommended for best results
- To improve stability, release air from pail when putting the lid
- Stretch wrapping machine tension should be adjusted to pail
- Use slip-sheet to improve pails stability if necessary
- For packaging of dry products only.

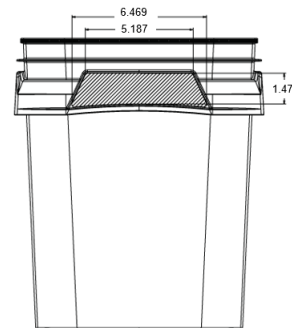


» CUSTOMIZED EMBOSSED ZONE

LID:

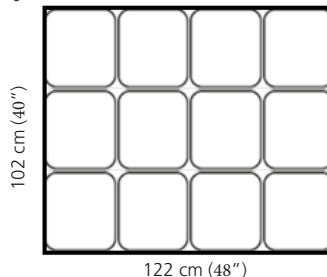


CONTAINER:



» PALLETIZATION OF FILLED PAILS

To determine the number of pails you can stack according to the product packed, divide the top loading resistance by the total weight of one filled pail. Take that number not rounded up and add the first unit.



12 pails per layer
Stacked pails recommendation:
3 pails high/ pallet

Approvals: Virgin materials are approved for food contact and meet FDA (Food and Drug Administration USA) and HPB (Health Protection Branch Canada) regulations.

Advice: Handling conditions vary a lot from customer to customer, tests are recommended throughout the process of denesting, filling, conveying, palletization, warehousing, transportation and utilization by end users, etc. Specifications can be modified without notice. Please contact your IPL representative to confirm these data.

Quality Assurance: .. IPL is ISO 9001 certified and quality procedures are documented in our quality system.

